

Controlled Dryer Shutdown

1. On the DDGS page:
 - a. Click on YV-52206 (Wetcake slide gate)
 - i. Take setting to 100
 - ii. Click OK
2. The wetcake is now being diverted to the wetcake pad.
3. Click on Green Button labeled HTGR-11
 - a. Put in Manual
 - i. Click OFF
 - b. Turn off X-5206 Recycle Conveyor
 - c. Turn off X-5208 Mixer
 - d. Turn off X-5209 Drum inlet Conveyor
 - e. Turn off X-5230 Drum inlet conveyor
4. Let the Drum empty out into Fluid Bed for 20 minutes
 - a. Turn off RV-5218 Rotary Valve into fluid bed
5. Let all other equipment run to empty out the drum
6. Leave RTO run